NOTES:

1. NON–IMPACT RESISTANT GLAZING OPTION – .090" MINIMUM SSB GLAZING IN MOLDED FRAMES INSTALLED IN TOP OR INTERMEDIATE SECTION (WITH OR WITHOUT DECORATIVE INSERTS) MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND–BORNE DEBRIS REGIONS. SEE PAGE 2 FOR DETAIL.

2. IMPACT RESISTANT GLAZING OPTION – 1/4" POLYCARBONATE IN ALUMINUM FRAMES INSTALLED IN TOP OR INTERMEDIATE SECTION (WITH OR WITHOUT DECORATIVE INSERTS) MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. GLAZING IS IMPACT RESISTANT AND DOES MEET THE REQUIREMENTS FOR WIND–BORNE DEBRIS REGIONS. SEE PAGE 2 FOR DETAIL.

3. VINYL OR WOOD DOOR STOP NAILED USING 6D NAILS AT A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.

4. SLIDE LOCK OR LOCK BAR LOCK REQUIRED.

5. FACER STEEL TO HAVE A MINIMUM 29 GA THICKNESS AND BACKER STEEL TO HAVE A MINIMUM 29 GA THICKNESS.

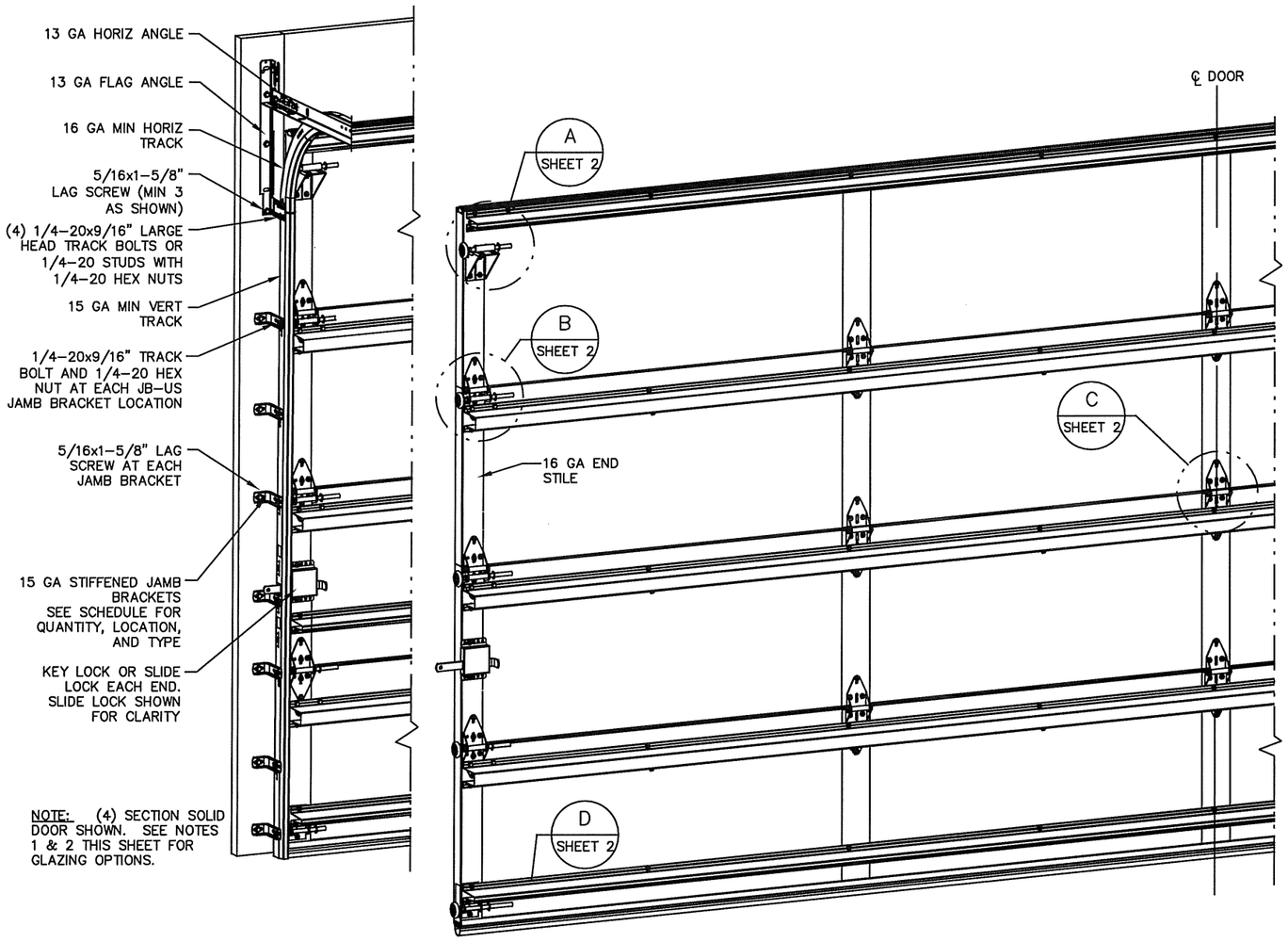
6. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

7. DOOR JAMB TO BE MINIMUM 2x4 STRUCTURAL GRADE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.

8. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITHOUT PUSHNUTS AND WITH A MINIMUM OF (3) 1/4–14x7/8" SELF DRILLING CRIMPTITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U–BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.

9. THE DOORS ARE DESIGNED AND MANUFACTURED TO COMPLY WITH THE 2018 IRC AND THE 2018 IBC.

10. PROFESSIONAL ENGINEER SEAL PROVIDED FOR VERIFICATION OF WIND LOAD CONSTRUCTION DETAIL.



NOTE: (4) SECTION SOLID DOOR SHOWN. SEE NOTES 1 & 2 THIS SHEET FOR GLAZING OPTIONS.

REVISIONS
– NEW MODELS PER WL014 SW 10/20/2024

JAMB BRACKET SCHEDULE

DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'–6"	4	7	2" (JB–US), 10" (JB–US), 21–3/4" (JB–US), 29–3/4" (JB–US), 39" (JB–US), 48" (JB–US), 57–1/4" (JB–US)
7'–0"	4	7	2" (JB–US), 10" (JB–US), 21–3/4" (JB–US), 29–3/4" (JB–US), 42" (JB–US), 52–1/2" (JB–US), 63–1/4" (JB–US)
7'–6"	4 OR 5	8	2" (JB–US), 10" (JB–US), 18–3/4" (JB–US), 26–3/4" (JB–US), 36" (JB–US), 45" (JB–US), 54–1/4" (JB–US), 74–1/2" (JB–US)
8'–0"	4 OR 5	8	2" (JB–US), 10" (JB–US), 21–3/4" (JB–US), 29–3/4" (JB–US), 39" (JB–US), 48" (JB–US), 57–1/2" (JB–US), 75–1/2" (JB–US)
> 8'–0"			SEE NOTE BELOW

NOTE:
(JB–US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4–20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.

ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
14'–2"	ALL	+230.9/–261.4
15'–2"	ALL	+247.2/–279.8
16'–2"	ALL	+263.5/–298.3

DWAYNE J KORNISH LICENSE No. 77945 STATE OF FLORIDA PROFESSIONAL ENGINEER

12/10/2024

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STATIC PRESSURE RATINGS	APPROVED SIZES	SCALE: N.T.S.		SIZE: A
DESIGN (PSF): +32.60/–36.90	MAX WIDTH: 16'–2"		DATE	NAME
TEST (PSF): +48.90/–55.35	MAX HEIGHT: 24'–0"	DRAWN	10/20/24	SW
IMPACT/CYCLIC RATED (YES/NO): YES	MAX SECTION HEIGHT: 24"	CHECKED	–	TLC

MODELS 160/190/490/593/594/591/592/596/599/5740/5760/7560

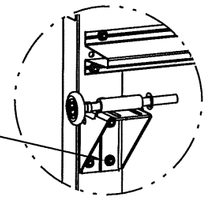
SHEET 1 OF 3

WINDLOAD SPECIFICATION OPTION CODE 2248

DRAWING PART NO. 412865

REV. –

12 GA COMMERCIAL TOP FRAME 2BRACKET WITH 13 GA ROLLER CARRIER ATTACHED WITH (4) 1/4–20x3/4" SELF DRILLING SCREWS

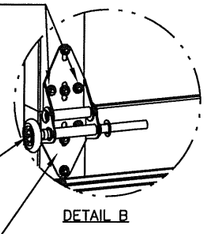


DETAIL A

ADD (4) 1/4–14x7/8" SELF DRILLING CRIMPTITE SCREWS (INSIDE OF EACH INSIDE END HINGE)

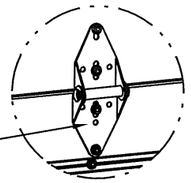
2" STEEL ROLLER AND 7/16" PUSH NUT AT EACH ROLLER LOCATION. 1/4" MAX BETWEEN PUSH NUT AND OUTER HINGE. OPTIONAL NYLON, 10/11–BALL BEARING ROLLER AVAILABLE

WIDE BODY END HINGE EACH ATTACHED WITH (4) 1/4–14x7/8" SELF DRILLING CRIMPTITE SCREWS
#1 IS 14 GA
#2 AND HIGHER IS 13 GA



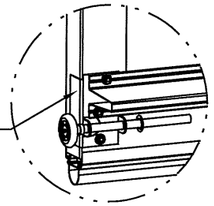
DETAIL B

14 GA WIDE BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4–14x7/8" SELF DRILLING CRIMPTITE SCREWS



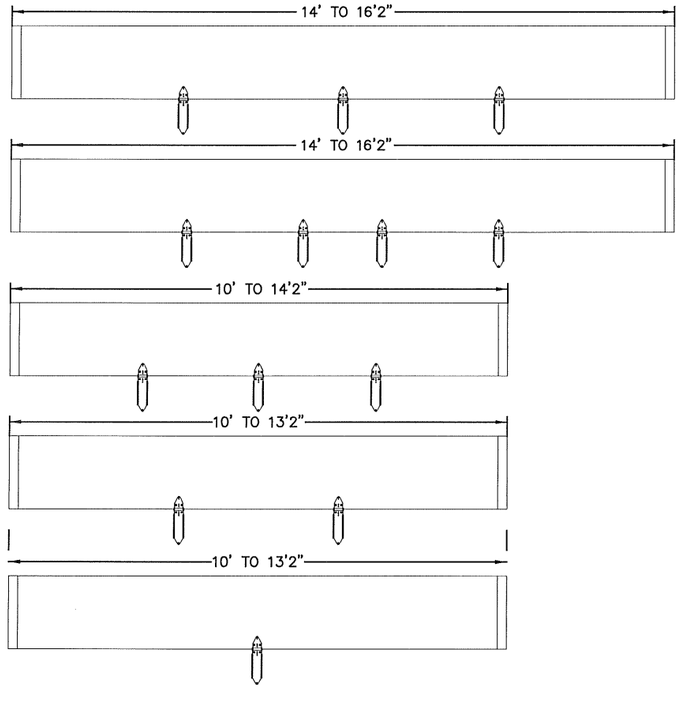
DETAIL C

14 GA BOTTOM BRACKET ATTACHED WITH (3) 1/4–14x7/8" SELF DRILLING CRIMPTITE SCREWS

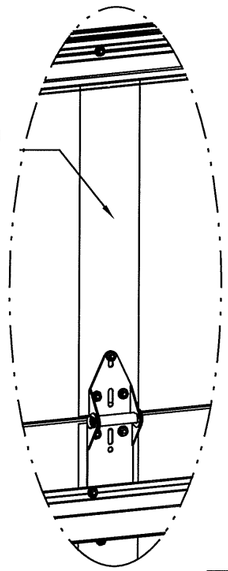


DETAIL D

HINGE LOCATIONS



2" 20GA STEEL STRIP WITH VHB TAPE ADHERED TO EACH SECTION, LINED UP WITH CENTER HINGES



(10) SECTION DOORS WITH (2) 3" 18 GA 80 KSI U–BARS (9) 4" 18 GA 60 KSI U–BARS LOCATED AS SHOWN

(9) SECTION DOORS WITH (2) 3" 18 GA 80 KSI U–BARS (8) 4" 18 GA 60 KSI U–BARS LOCATED AS SHOWN

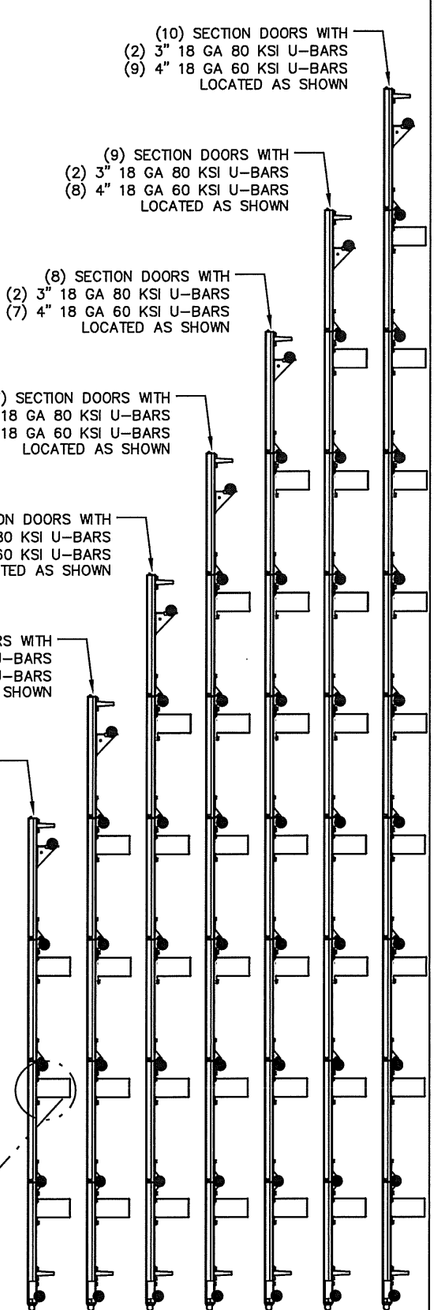
(8) SECTION DOORS WITH (2) 3" 18 GA 80 KSI U–BARS (7) 4" 18 GA 60 KSI U–BARS LOCATED AS SHOWN

(7) SECTION DOORS WITH (2) 3" 18 GA 80 KSI U–BARS (6) 4" 18 GA 60 KSI U–BARS LOCATED AS SHOWN

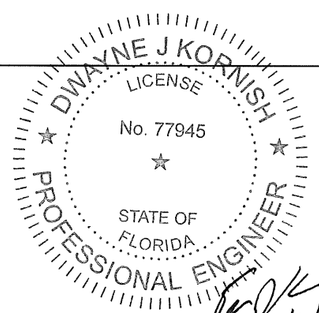
(6) SECTION DOORS WITH (2) 3" 18 GA 80 KSI U–BARS (5) 4" 18 GA 60 KSI U–BARS LOCATED AS SHOWN

(5) SECTION DOORS WITH (2) 3" 18 GA 80 KSI U–BARS (4) 4" 18 GA 60 KSI U–BARS LOCATED AS SHOWN

(4) SECTION DOORS WITH (2) 3" 18 GA 80 KSI U–BARS (3) 4" 18 GA 60 KSI U–BARS LOCATED AS SHOWN



ALL U–BARS SHALL BE ATTACHED WITH (2) 1/4–14x7/8" SELF DRILLING CRIMPTITE SCREWS AT EACH HINGE LOCATION AND BETWEEN ALL END HINGES AND INTERMEDIATE HINGES. A MINIMUM OF (12) FASTENERS ARE TO BE USED.



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DESIGN (PSF):	+32.60/–36.90	MAX WIDTH:	16'–2"		DATE	NAME
TEST (PSF):	+48.90/–55.35	MAX HEIGHT:	24'–0"	DRAWN	10/20/24	SW
IMPACT/CYCLIC RATED (YES/NO):	YES	MAX SECTION HEIGHT:	24"	CHECKED	–	TLC

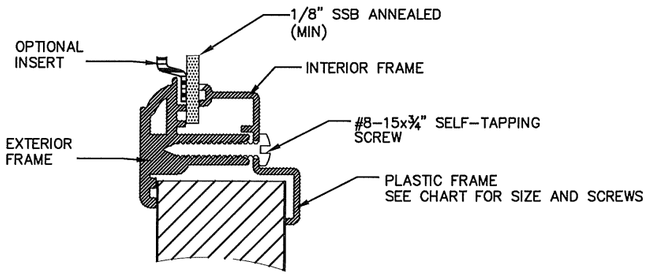
MODELS 160/190/490/593/594/591/592/596/599/5740/5760/7560

SHEET 2 OF 3

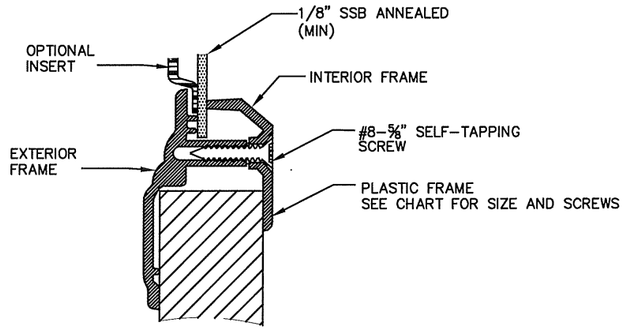
WINDLOAD SPECIFICATION OPTION CODE 2248

DRAWING PART NO. 412865

REV. –

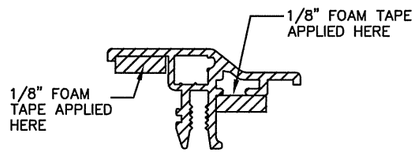


DETAIL H
NON-IMPACT GLAZING

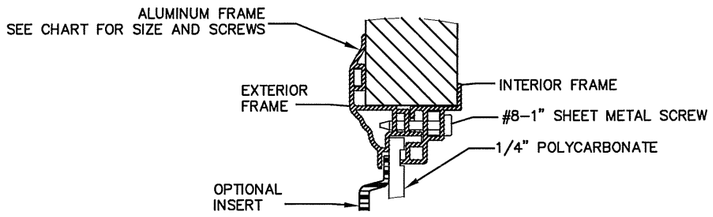


DETAIL I
NON-IMPACT GLAZING

OUTSIDE FRAME SIZE	DAYLIGHT OPENING (DLO)	SCREW QTY EA HORIZ LEG	SCREW QTY EA VERT LEGS	SCREW QTY TOTAL	DETAIL
17"X51"	14X48	5	3	16	H
15.1X44"	11.5"X40.5"	8	3	22	I
14.9X20.8"	11"X17"	3	3	12	I
7"X40.8	4"X37.8"	5	2	14	I
15.3"X44.1"	11.3"X40.1"	6	3	18	J
14.6"X20.8"	10.6"X16.8"	3	2	10	J
13"X38"	9"X34"	5	2	14	J



ALUMINUM FRAME
(STATIC RATED ALTERNATE FRAME OPTION)



DETAIL J
IMPACT GLAZING

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STATE OF
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PROFESSIONAL ENGINEER

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MODELS 160/190/490/593/594/591/592/596/599/5740/5760/7560

SHEET 3 OF 3

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REV. -